

WHAT IS CLAIMED IS:

1. A multi-layered stretched resin film comprising:  
a base layer (A) containing 40 to 90 wt% of a polyolefinic resin  
and 10 to 60 wt% of an inorganic fine powder or an organic filler;  
5 and  
an amorphous resin-containing layer (B) provided on at least  
one side of such base layer (A), and containing 0 to 85 wt% of a  
polyolefinic resin and 15 to 100 wt% of an amorphous resin;  
said amorphous resin-containing layer (B) having a porosity  
10 of 5% or below.
2. A multi-layered stretched resin film as claimed in Claim 1,  
wherein said amorphous resin is a cycloolefinic resin.
- 15 3. A multi-layered stretched resin film as claimed in Claim 1,  
wherein said amorphous resin has a glass transition point of 140°C  
or below.
4. A multi-layered stretched resin film as claimed in Claim 1,  
20 wherein said polyolefinic resin contained in the amorphous  
resin-containing layer (B) is any one of propylene-base resin,  
ethylene-base resin and a mixture thereof.
5. A multi-layered stretched resin film as claimed in Claim 1,  
25 wherein said amorphous resin-containing layer (B) has a thickness  
of 1 to 100  $\mu$ m.
6. A multi-layered stretched resin film as claimed in Claim 1,  
wherein said amorphous resin-containing layer (B) is formed only on  
30 one side of said base layer (A).
7. A multi-layered stretched resin film as claimed in Claim 1,  
wherein said amorphous resin-containing layer (B) is formed on both  
sides of said base layer (A).  
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8. A multi-layered stretched resin film as claimed in Claim 1,

further comprising a surface layer (C) containing 30 to 85 wt% of a polyolefinic resin and 15 to 70 wt% of an inorganic fine powder or an organic filler, said surface layer (C) being provided on at least one side of a stack which comprises said base layer (A) and said amorphous resin-containing layer (B) provided on at least one side thereof.

9. A multi-layered stretched resin film as claimed in Claim 8, wherein said surface layer (C) has a thickness of 1 to 100  $\mu\text{m}$ .

10. A multi-layered stretched resin film as claimed in Claim 8, wherein the grain size of the inorganic fine powder or the average dispersion grain size of the organic filler in said surface layer (C) is within a range from 0.01 to 6  $\mu\text{m}$ .

11. A multi-layered stretched resin film as claimed in Claim 8, wherein the inorganic fine powder or the organic filler in said surface layer (C) comprises calcium carbonate.

12. A multi-layered stretched resin film as claimed in Claim 11, wherein the inorganic fine powder or the organic filler in said surface layer (C) comprises surface-modified calcium carbonate.

13. A multi-layered stretched resin film as claimed in Claim 8, wherein said surface layer (C) has a smoothness in compliance with JIS P-8119 of 20,000 sec or less.

14. A multi-layered stretched resin film as claimed in Claim 8, wherein said surface layer (C) is formed only on one side of said stack.

15. A multi-layered stretched resin film as claimed in Claim 8, wherein said surface layer (C) is formed on both sides of said stack.

16. A multi-layered stretched resin film as claimed in any Claim 1, wherein said base layer (A), said amorphous resin-containing layer

(B) and/or said surface layer (C) containing 30 to 85 wt% of a polyolefinic resin and 15 to 70 wt% of an inorganic fine powder or an organic filler form a stack having any one constitution of (C)/(B)/(A)/(B)/(C), (C)/(B)/(A)/(B), (C)/(B)/(A)/(C), (C)/(B)/(A), (B)/(A)/(B), (B)/(A)/(C) and (B)/(A).

17. A multi-layered stretched resin film as claimed in Claim 1, further comprising an intermediate layer (D) comprising a polypropylene-base resin containing 8 to 55 wt% of an inorganic fine powder, said intermediate layer (D) being provided between said base layer (A) and said amorphous resin-containing layer (B) or said surface layer (C).

18. A multi-layered stretched resin film as claimed in Claim 17, wherein said intermediate layer (D) contains any one low-melting-point resin selected from the group comprising propylene-base copolymer, high-density polyethylene, polystyrene or ethylene-vinyl acetate copolymer.

19. A multi-layered stretched resin film as claimed in Claim 1 having an opacity in compliance with JIS P-8138 of 70% or above.

20. A multi-layered stretched resin film as claimed in Claim 1 having on the outermost layer thereof a pigment coated layer.